

# STGW45HF60WD

## 45 A, 600 V ultra fast IGBT

### Features

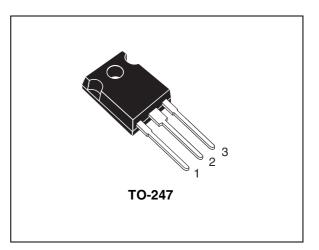
- Improved E<sub>off</sub> at elevated temperature
- Low C<sub>RES</sub> / C<sub>IES</sub> ratio (no cross-conduction susceptibility)
- Ultra fast soft recovery antiparallel diode

### **Applications**

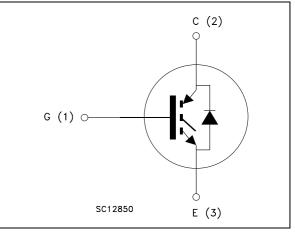
- Welding
- High frequency converters
- Power factor correction

### Description

The "HF" family is based on a new advanced planar technology concept to yield an IGBT with more stable switching performance ( $E_{off}$ ) versus temperature, as well as lower conduction losses. The "W" series is a subset of products tailored to high switching frequency operation (over 100 kHz).



#### Figure 1. Internal schematic diagram



#### Table 1.Device summary (1)

Order code	Marking	Package	Packaging
	GW45HF60WDA		
STGW45HF60WD	GW45HF60WDB	TO-247	Tube
	GW45HF60WDC		

1. Collector-emitter saturation voltage is classified in group A, B and C, see *Table 5: VCE(sat) classification*. STMicroelectronics reserves the right to ship from any group according to production availability.

## 1 Electrical ratings

Symbol	Parameter	Value	Unit
V <sub>CES</sub>	Collector-emitter voltage (V <sub>GE</sub> = 0)	600	V
I <sub>C</sub> <sup>(1)</sup>	Continuous collector current at $T_C = 25 \ ^{\circ}C$	70	А
I <sub>C</sub> <sup>(1)</sup>	Continuous collector current at $T_C = 100 \ ^{\circ}C$	45	Α
I <sub>CP</sub> <sup>(2)</sup>	Pulsed collector current	150	А
I <sub>CL</sub> <sup>(3)</sup>	Turn-off latching current	80	А
V <sub>GE</sub>	Gate-emitter voltage	± 20	V
١ <sub>F</sub>	Diode RMS forward current at $T_C = 25 \ ^{\circ}C$	30	А
I <sub>FSM</sub>	Surge not repetitive forward current t <sub>p</sub> = 10 ms sinusoidal	120	Α
P <sub>TOT</sub>	Total dissipation at $T_C = 25 \ ^{\circ}C$	250	W
T <sub>stg</sub>	Storage temperature	– 55 to 150	°C
Тj	Operating junction temperature	- 55 10 150	

1. Calculated according to the iterative formula:

$$I_{C}(T_{C}) = \frac{T_{j(max)} - T_{C}}{R_{thj-c} \times V_{CE(sat)(max)}(T_{j(max)}, I_{C}(T_{C}))}$$

2. Pulse width limited by maximum junction temperature and turn-off within RBSOA

3.  $V_{CLAMP}$  = 80% (V\_{CES}), V\_{GE} = 15 V,  $R_{G}$  = 10  $\Omega,\,T_{J}$  = 150  $^{\circ}C$ 

Table 3.Thermal data

Symbol	Parameter	Value	Unit
B.	Thermal resistance junction-case IGBT	0.5	°C/W
"thj-case	R <sub>thj-case</sub> Thermal resistance junction-case diode		°C/W
R <sub>thj-amb</sub>	R <sub>thj-amb</sub> Thermal resistance junction-ambient		°C/W



## 2 Electrical characteristics

 $(T_J = 25 \ ^{\circ}C \text{ unless otherwise specified})$ 

Table 4. St	atic
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Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
V <sub>(BR)CES</sub>	Collector-emitter breakdown voltage (V <sub>GE</sub> = 0)	I <sub>C</sub> = 1 mA	600			V
V <sub>CE(sat)</sub>	Collector-emitter saturation voltage	V <sub>GE</sub> = 15 V, I <sub>C</sub> = 30 A V <sub>GE</sub> = 15V, I <sub>C</sub> = 30 A,T <sub>J</sub> = 125 °C		1.65	2.5	V V
V <sub>GE(th)</sub>	Gate threshold voltage	$V_{CE} = V_{GE}, I_C = 1 \text{ mA}$	3.75		5.75	V
I <sub>CES</sub>	Collector cut-off current (V <sub>GE</sub> = 0)	V <sub>CE</sub> = 600 V V <sub>CE</sub> = 600 V, T <sub>J</sub> = 125 °C			500 5	μA mA
I <sub>GES</sub>	Gate-emitter leakage current (V <sub>CE</sub> = 0)	V <sub>GE</sub> = ±20 V			± 100	nA

## Table 5. V<sub>CE(sat)</sub> classification

Symbol	mbol Barameter		Parameter Group		Va	Unit
Symbol	Falanetei	Group	Min.	Max.	Unit	
		A	1.68	1.92		
V <sub>CE(sat)</sub>	Collector-emitter saturation voltage $V_{GE} = 15 \text{ V}, I_{C} = 30 \text{ A}$	В	1.88	2.17	V	
	$V_{GE} = 15 \text{ V}, \text{ I}_{C} = 30 \text{ A}$		2.13	2.50		

#### Table 6. Dynamic

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
C <sub>ies</sub> C <sub>oes</sub> C <sub>res</sub>	Input capacitance Output capacitance Reverse transfer capacitance	V <sub>CE</sub> = 25 V, f = 1 MHz, V <sub>GE</sub> = 0	-	2900 260 55	-	pF pF pF
Q <sub>g</sub> Q <sub>ge</sub> Q <sub>gc</sub>	Total gate charge Gate-emitter charge Gate-collector charge	V <sub>CE</sub> = 400 V, I <sub>C</sub> = 30 A, V <sub>GE</sub> = 15 V, <i>Figure 17</i>	-	160 17 65	-	nC nC nC

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
t <sub>d(on)</sub> t <sub>r</sub> (di/dt) <sub>on</sub>	Turn-on delay time Current rise time Turn-on current slope	$V_{CC} = 400 \text{ V}, I_C = 30 \text{ A}$ $R_G = 6.8 \Omega, V_{GE} = 15 \text{ V},$ <i>(Figure 16)</i>	-	30 12 2600	-	ns ns A/µs
t <sub>d(on)</sub> t <sub>r</sub> (di/dt) <sub>on</sub>	Turn-on delay time Current rise time Turn-on current slope	$V_{CC} = 400 \text{ V}, I_C = 30 \text{ A}$ $R_G = 6.8 \Omega, V_{GE} = 15 \text{ V},$ $T_J = 125 \text{ °C} (Figure 16)$	-	30 14 2200	-	ns ns A/µs
$t_r(V_{off}) \ t_d(_{off}) \ t_f$	Off voltage rise time Turn-off delay time Current fall time	$V_{CC} = 400 \text{ V}, I_{C} = 30 \text{ A}, \\ R_{G} = 6.8 \Omega, V_{GE} = 15 \text{ V} \\ (Figure \ 16)$	-	30 145 50	-	ns ns ns
$t_r(V_{off}) \ t_d(_{off}) \ t_f$	Off voltage rise time Turn-off delay time Current fall time	$V_{CC} = 400 \text{ V}, I_C = 30 \text{ A},$ $R_G = 6.8 \Omega, V_{GE} = 15 \text{ V},$ $T_J = 125 \text{ °C}$ <i>(Figure 16)</i>	-	47 185 65	-	ns ns ns

 Table 7.
 Switching on/off (inductive load)

#### Table 8. Switching energy (inductive load)

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
E <sub>on</sub> <sup>(1)</sup>	Turn-on switching losses	$V_{CC} = 400 \text{ V}, \text{ I}_{C} = 30 \text{ A}$		300		μJ
E <sub>off</sub>	Turn-off switching losses	$R_{G} = 6.8 \ \Omega$ , $V_{GE} = 15 \ V$ ,	-	330		μJ
E <sub>ts</sub>	Total switching losses	(Figure 18)		630		μJ
E <sub>on</sub> <sup>(1)</sup>	Turn-on switching losses	$V_{CC} = 400 \text{ V}, \text{ I}_{C} = 30 \text{ A}$		550		μJ
E <sub>off</sub>	Turn-off switching losses	$R_{G} = 6.8 \ \Omega$ , $V_{GE} = 15 \ V$ ,	-	550	800	μJ
E <sub>ts</sub>	Total switching losses	T <sub>J</sub> = 125 °C ( <i>Figure 18)</i>		1100		μJ

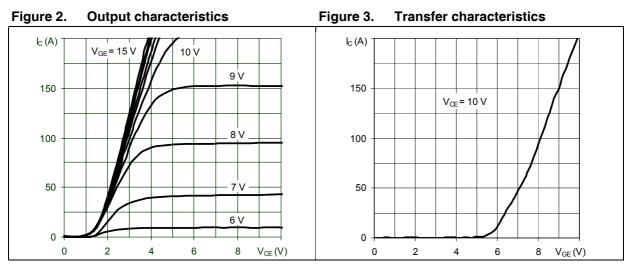
 Eon is the tun-on losses when a typical diode is used in the test circuit in *Figure 18*. If the IGBT is offered in a package with a co-pak diode, the co-pack diode is used as external diode. IGBTs & Diode are at the same temperature (25 °C and 125 °C). Eon include diode recovery energy.

Table 9. Collector-emitter diode

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
V <sub>F</sub>	Forward on-voltage	I <sub>F</sub> = 30 A I <sub>F</sub> = 30 A, T <sub>J</sub> = 125 °C	-	2 1.65	2.5	V V
t <sub>rr</sub> Q <sub>rr</sub> I <sub>rrm</sub>	Reverse recovery time Reverse recovery charge Reverse recovery current	I <sub>F</sub> = 30 A,V <sub>R</sub> = 50 V, di/dt = 100 A/μs <i>(see Figure 19)</i>	-	55 110 3	-	ns nC A
t <sub>rr</sub> Q <sub>rr</sub> I <sub>rrm</sub>	Reverse recovery time Reverse recovery charge Reverse recovery current	$\begin{split} I_F &= 30 \text{ A}, V_R = 50 \text{ V}, \\ \text{di/dt} &= 100 \text{ A/}\mu\text{s} \\ T_J &= 125 \ ^\circ\text{C}, \ (\text{see Figure 19}) \end{split}$	-	140 400 5.5	-	ns nC A



#### **Electrical characteristics (curves)** 2.1





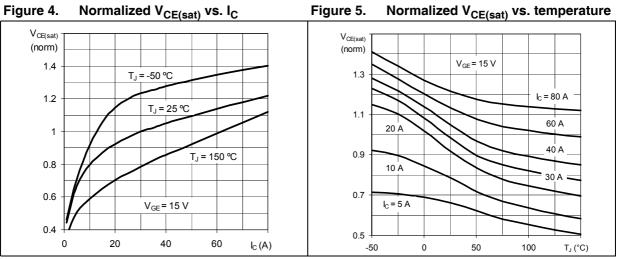
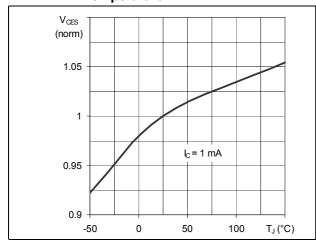
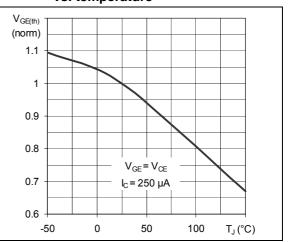


Figure 6. Normalized breakdown voltage vs. Figure 7. temperature

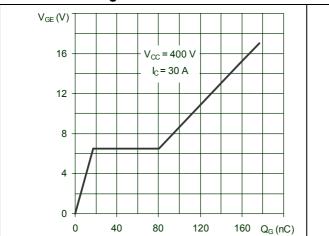


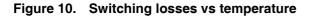
Normalized gate threshold voltage vs. temperature



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Figure 8. Gate charge vs. gate-emitter voltage





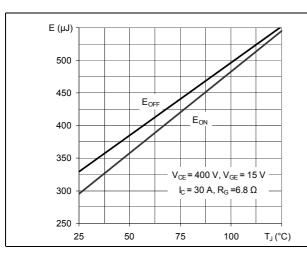


Figure 12. Switching losses vs. collector current

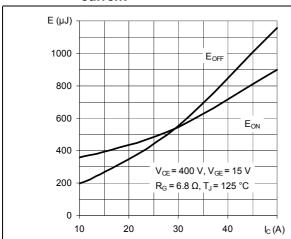
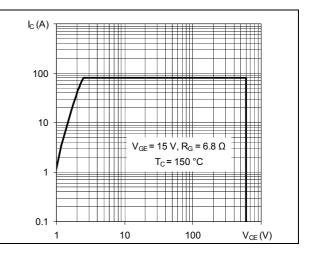


Figure 13. Turn-off SOA



**Capacitance variations** 

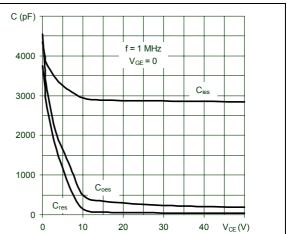
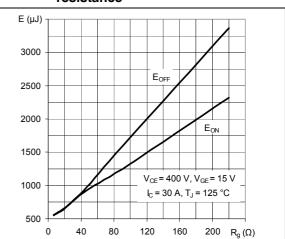
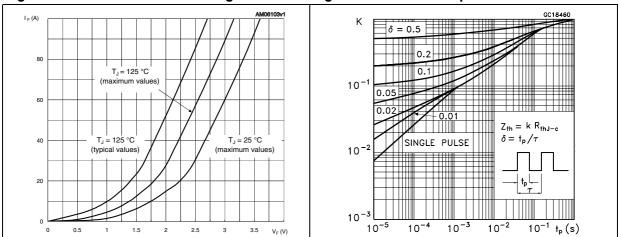


Figure 11. Switching losses vs. gate resistance



### Figure 9.



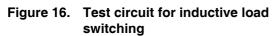


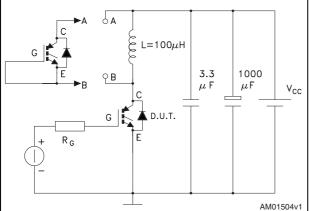
#### Figure 14. Diode forward on voltage

Figure 15. Thermal impedance



## 3 Test circuits





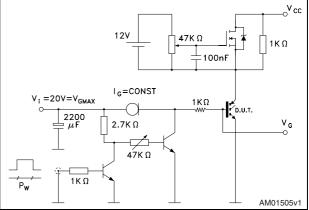
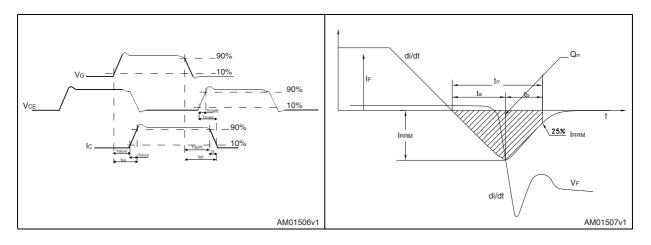


Figure 17. Gate charge test circuit









## 4 Package mechanical data

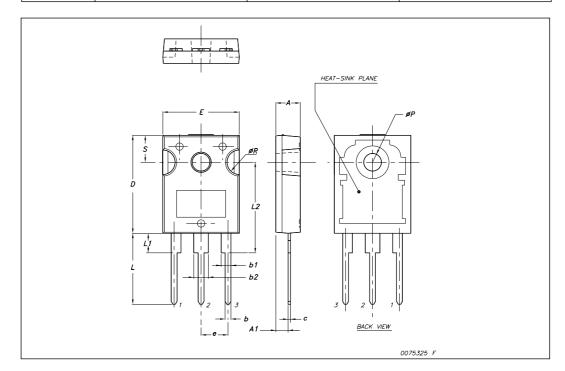
In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK<sup>®</sup> packages, depending on their level of environmental compliance. ECOPACK<sup>®</sup> specifications, grade definitions and product status are available at: www.st.com. ECOPACK is an ST trademark.



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	TO-247 Mechanical data				
Dim.		mm.			
	Min.	Тур	Max.		
Α	4.85		5.15		
A1	2.20		2.60		
b	1.0		1.40		
b1	2.0		2.40		
b2	3.0		3.40		
С	0.40		0.80		
D	19.85		20.15		
Е	15.45		15.75		
е		5.45			
L	14.20		14.80		
L1	3.70		4.30		
L2		18.50			
øP	3.55		3.65		
øR	4.50		5.50		
S		5.50			





# 5 Revision history

### Table 10.Document revision history

Date	Revision	Changes
16-Apr-2009	1	Initial release.
04-Aug-2009	2	<ul> <li>Modified I<sub>C</sub> value on Test conditions <i>Table 4</i></li> <li>Modified R<sub>G</sub> value on Test conditions <i>Table 7</i> and <i>Table 8</i></li> </ul>
28-Apr-2010	3	<ul> <li>Document status promoted from preliminary data to datasheet</li> <li>Inserted V<sub>CE(sat)</sub> grouping A, B and C (see <i>Table 5</i>)</li> <li>Inserted dynamic parameters on <i>Table 5</i>, <i>Table 6</i> and <i>Table 7</i></li> <li>Inserted <i>Section 2.1: Electrical characteristics (curves)</i></li> </ul>



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